Synthomer™ Ester Gum 15D-M, Kosher



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Synthomer™ Ester Gum 15D-M kosher is a thermoplastic glycerol/pentaerythritol ester of gum rosin, produced by means of a steam stripping process that yields a low-odor and low color resin suitable for food ingredient application. All kosher products produced by Synthomer are manufactured under rabbinical supervision in full accordance with Jewish dietary law. Synthomer™ Ester Gum 15D-M kosher is recommended for use as an ingredient in chewing gum and complies with several regulations related to food contact materials, restrictions may apply. Contact Synthomer for further details on current Regulatory clearances.

For further information regarding this product please refer to:

Synthomer Adhesive Technologies

eMail: Adhesive.Technologies@Synthomer.com

- Low odor
- Low acidity

Typical Value	Unit	Method ¹
94	°C	ASTM E 28
9		ASTM D 6166, 50% solids in toluene
7	mg KOH/g	ASTM D 465
No flavor		
Crystalline Solid		
Rosin		
	94 9 7 No flavor Crystalline Solid	94 °C 9 7 mg KOH/g No flavor Crystalline Solid

¹ internal method based upon the specified norm

Applications

Food Additives

Compatibility and Solubility

Synthomer™ Ester Gum 15D-M kosher is compatible in all proportions, or in limited but practically useful concentrations with SBR copolymers, ethyl cellulose, polystyrene, natural and synthetic rubbers, natural or synthetic resins, waxes and most vinyl polymers.

It is soluble in esters, ketones, high molecular weight alcohol, and aliphatic and aromatic hydrocarbon solvents. It is insoluble in methanol, ethanol and water.

Packaging

Synthomer™ Ester Gum 15D-M kosher is packaged in 25 kgs polyethylene bags in pastilles, shipped from Synthomer's facilities in Uruapan Michoacán in Mexico.

Storage

The resin is provided in pastilles which may fuse, block or lump under any of the following conditions: 1) in hot weather climate 2) if stored near steam pipes or other sources of heat; 3) upon prolonged storage; 4) storage in stacks more than three pallets high, or in any combination of these conditions. Storage at temperature above 30°C should be avoided as these conditions will greatly accelerate the fusion of the product. Inside storage in a temperature-controlled area is recommended in order to minimize product fusion. Resins are prone to gradual oxidation, some more so than others. This could result in darkening and/or it could have an adverse effect on the solubility of the resin in organic solvents or in its compatibility with polymers. Accordingly, it is recommended that strict control of

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[·] High softening point

TECHNICAL DATA SHEET

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inventory be observed at all times, taking care that the oldest material is used first.

Synthomer™ Ester Gum 15D-M kosher will remain within product Sales Specifications for a period of 1 year from production date and if storage conditions outlined in this data sheet are observed. However, as we can neither anticipate the conditions under which the resin is processed nor the end use applications for which is used, we recommend that the material be tested upon receipt.

Comments

Properties reported here are typical of average lots. Synthomer makes no representation that the material in any particular shipment will conform exactly to the values given.